

### **ABSTRACT**

A seamed flexible belt having a substrate and a seam having interlocking seam members, wherein the interlocking seam members are held together by an adhesive having a polymer and plasticizer other than bis(dihydroxy diethylamino) triphenyl methane, bis(diethylamino) triphenyl methane, or dihydroxy tetraphenyl biphenylene diamine, for use in electrostatographic, contact electrostatic, digital and other like machines.

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